

Receiving Report

Date: 9/9/17

Batch No: M/12687

Supplier: M2CWA

Dart P/O: 10386

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 09/09/17 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
B.O	VOIRPO					

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 09/09/18
 Date
 Received/Costing [Signature]
 Initial

Location _____

**Magna Stainless**

5775 Kieran St, Saint-Laurent QC H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1 I016810

RECEIVED**SEP 23 2009**

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON
K6A 1K7

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON
K6A 1K7

MTR:Y

INVOICE DATE:	09/17/09
ORDER DATE:	09/10/09
SHIP DATE:	09/17/09
ORDER NUMBER:	W018233
PURCHASE ORDER:	PO10386

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	ERYCK BLAIS	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		5	PC	ALUMINUM ROUND BAR ARB 6061 T6 5/8" x R/L L031280 12' 5 PC/22 LB MUST USE HT: 40958004	5 UN	9.90	49.50
		1	PC	ARB 6061 T6 1-1/8" x R/L L031281 20' 1 PC/23 LB	1 UN	50.00	50.00
		5	PC	STAINLESS FLATS SFL 304 HR 1/2" x 2-1/2" x R/L L031282 12'10" 1 PC/55 LB	1 UN	180.00	180.00
		3	PC	SFL 304 3/4" x 2-1/2" x R/L L031283 12'10" 3 PC/250 LB	3 UN	272.00	816.00

09/18/09 13:17:19

Merchandise:	1,095.50
Surcharges:	
No Tax Costs:	
GST	54.78
Total Due:	1,150.28

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471
G.S.T. # 881565899 RT0001

Page 1 of 2

All amounts are calculated in domestic currency.

Purchase Order ID	Line Nbr/ Insp Req	Project ID	Vendor ID/ Name/ Currency Type	PO U/M / Stock U/M	Req Date	Req Qty	Recv Date/ Recv Emp	Recv Qty	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty	MRB Qty/ MRB Reject Qty	Book Amt
Reference: \Description				M304B0.500X2.	304 BAR .500 x	112697						
				500	2.50							
PO10386	8		VC-MAG002	f	9/10/2009	60.0000	9/17/2009	12.1000	\$15.00	0.0000	0	CY \$181.50
	No		Magna Stainless CAD	f			Stores		\$181.50	0.0000	0	

Reference: \Description			M304B0.750X2. 304 BAR .750 X 112697						
			500	2.50					
9	VC-MAG002	f	9/10/2009	48.0000	9/17/2009	36.3000	\$27.92	0.0000	0
No	Magna Stainless	f			Stores		\$1,013.50	0.0000	0
	CAD	.							

Reference:	\Description									M6061T6R0.625	6061-T6 Round	112697	
										Bar .625"			
2	VC-MAG002	f	9/10/2009	60.0000	9/17/2009	60.0000	\$0.83	0.0000	0	\$49.50			
No	Magna Stainless CAD	f			Stores		\$49.50	0.0000	0				

Total Received Quantity:	108.4000
Total Quantity to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$49.50

Purchase Order ID	Line Nbr/ Insp Req	Project ID	Vendor ID/ Name/ Currency Type	PO U/M/ Stock U/M	Req Date	Req Qty	Recv Date/ Recv Emp	Recv Qty	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty	MRB Qty/ MRB Reject Qty	Book Amt
Reference: \Description			M6061T6R1.125 6061 ROUND 112697 BAR 1.125									
PO10386	4		VC-MAG002	f	9/10/2009	12.0000	9/17/2009	20.0000	\$4.16	0.0000	0	\$83.20
	No		Magna Stainless	f			Stores		\$83.20	0.0000	0	
			CAD									
Total Received Quantity:												128.4000
Total Quantity to Inspect (PO U/M):												0.0000
Total Reject Quantity:												0.0000
Total Receipt Value:												\$83.20



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

PACKING LIST

I016810

Page: 1 of 1

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7
Contact: CHANTAL

HAWKESBURY, ON
K6A 1K7
Ship Terms: PREPAID

MTR:Y

SPECIAL INSTRUCTIONS

ASA#

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO		
CANADIAN DOLLARS		ERYCK BLAIS	(613) 632-5200	(613) 632-1053	PO10386		
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W018233	NET 30 DAYS		NIR:R-557065-1		09/10/09	09/17/09	09/17/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
5		PC	ALUMINUM ROUND BAR ARB 6061 T6 5/8" x R/L 12' 22 LB / 5 PC	L031280	40958004	5
1		PC	MUST USE HT: 40958004 ARB 6061 T6 1-1/8" x R/L 20' 23 LB / 1 PC	L031281	200809164	1
5	4	PC	STAINLESS FLATS SFL 304 HR 1/2" x 2-1/2" x R/L 12'10" 55 LB / 1 PC	L031282	245179	1
3		PC	SFL 304 3/4" x 2-1/2" x R/L 12'10" 250 LB / 3 PC	L031283	244634	3
Bundles: 2		Pieces: 1		Total	Weight:	350 LB

Received by: _____ Date: _____ Signature: _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO10386

Purchase Order Date 9/10/09

PO Print Date 9/10/09

Page Number 1 of 3

Order From :

VC-MAG002



MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6S.250	6061T6 SHEET .250	9/10/09 Yes	✓ 32.00 sf	Yours ppd 10/9/14	\$13.2800	\$424.96
		Special Inst: MAT: 6061-T6/T62 ALUMINUM SHEET SPEC: QC-A-250/11 OR AMS-QC-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209					
2	M6061T6R0.625	6061-T6 Round Bar .625"	9/10/09 Yes	✓ 60.00 f	Yours ppd 10/9/14	\$0.8250	\$49.50
		Special Inst: MAT: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR SPEC: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221					
3	M6061T6R0.750	6061-T6 Round Bar .750"	9/10/09 Yes	✓ 60.00 f	Yours ppd 10/9/14	\$1.2000	\$72.00
		Special Inst: SAME AS ABOVE					

MATERIAL CERTIFICATION

REQ'D UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 3

Change Date: 9/10/09



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO10386

Purchase Order Date 9/10/09

PO Print Date 9/10/09

Page Number 2 of 3

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Contact Name

Vendor Phone

800 363 6646

Vendor Fax

514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

4	M6061T6R1.125	6061 ROUND BAR 1.125	9/10/09 Yes	New 20 " 12.00 f 9/9/17	Yours ppd	\$4.1600	\$49.92
			Special Inst:	SAME AS ABOVE			
5	M6061T6B0.125X2.500	6061T6 BAR .125 X 2.50	9/18/09 Yes	12.00 f	Yours ppd	\$7.6600	\$91.92
			Special Inst:	MAT: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR SPEC: QC-A-225/8 OR AMS-QC-A-225/8 (OR AMS 4117/4128/4115/4116) OR QC-A- 200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221			
6	M6061T6B0.500X01.000	6061-T6 Bar .500 x 1.00	9/18/09 Yes	24.00 f	Yours ppd	\$18.3300	\$439.92
			Special Inst:	SAME AS ABOVE			
7	M6061T6B2.000X03.500	6061-T6 Bar 2.00 x 3.50	9/18/09 Yes	24.00 f	Yours ppd	\$25.8300	\$619.92
			Special Inst:	SAME AS ABOVE			
8	M304B0.500X2.500	304 BAR .500 x 2.50	9/10/09 Yes	New 12.00 60.00 f 9/9/17	Yours ppd	\$15.0000	\$900.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Special Inst:

MAT: AISI 304/316 STAINLESS STEEL
BAR (NOTE: AISI 303 NOT APPLICABLE)

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 3

Change Date: 9/10/09



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO10386**

Purchase Order Date 9/10/09

PO Print Date 9/10/09

Page Number 3 of 3

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Contact Name

Vendor Phone

800 363 6646

Vendor Fax

514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

9	M304B0.750X2.500	304 BAR .750 X 2.50	9/10/09 Yes	48.00	Yours ppd	\$27.9200	\$1,340.16
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Handwritten: New 1/4" 36.30 12/9/17

Special Inst: SAME AS ABOVE

10	M304S11GA	304/316 0.125 Sheet	9/10/09 Yes	✓ 128.00 sf	Yours ppd	\$10.4700	\$1,340.16
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Special Inst: MAT: AISI 304/316 SS SHEET
ANNEALED 28 FINISH
SPEC: MIL-S-5059 OR AMS 5513(304) OR
AMS 5524 (316) OR ASTM A240 OR
ASME SA240

PO Total: \$5,328.46

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr: 3

Change Date: 9/10/09

Handwritten: PL CZ W

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

PANASIA ALUMINIUM (CHINA) LIMITED

Aluminium Mill Certificate

Cert. No.: PAAV-MC0809092

CUSTOMER: ASA Alloys Inc

PO No.: 073654-BB

Contract No.: NIL

Alloy & Temper: 6061-T6611

Standards: ASTM-B221

Container No.: ZCSU9014659

Date of shipment: 2008.09.26

QQA-200/8

Chemical Composition (%)									
Heat No.	Si	Mg	Fe	Cu	Mn	Zn	Cr	Ti	Al
Standard	0.40-0.80	0.80-1.20	0.7max.	0.15-0.40	0.15max	0.25max.	0.04-0.35	0.15max.	Rem.
20080906102	0.676	0.862	0.236	0.191	0.036	0.040	0.099	0.010	Rem.
20080917601	0.678	0.667	0.234	0.192	0.033	0.035	0.092	0.012	Rem.
20080912302	0.672	0.665	0.237	0.197	0.034	0.039	0.097	0.013	Rem.
20080917601	0.678	0.867	0.234	0.192	0.033	0.035	0.092	0.012	Rem.
20080916403	0.679	0.869	0.230	0.198	0.035	0.034	0.094	0.017	Rem.
20080915302	0.673	0.654	0.238	0.195	0.031	0.037	0.096	0.015	Rem.
20080916403	0.679	0.869	0.230	0.198	0.035	0.034	0.094	0.017	Rem.

Tensile Test Result					
Heat No.	Die No.	Customer part No.	Description	Tensile Strength	
				N/mm ² 260 min	Ksi 38 min
20080906102	F10011		✓ 1/2x4 Flat bar Sharp Corner	290	42
20080917601	P10000064		✓ 4" Sch 80 Pipe	285	42
20080912302	R10007		✓ 2 1/2 Dia Round Bar	265	42
20080917601	R10000015		✓ 2 3/4 Dia Round Bar	295	43
20080916403	R10000024		✓ 1-1/8" Dia Round Bar	295	43
20080916302	R10001		✓ 1 1/2" Dia Round Bar	290	42
20080916403	F10004		✓ 1/2 x 3 Flat bar Sharp Corner	290	42
20080916403	R10002		✓ 2" Dia Round Bar	285	42

Hardness Test Result			
Section No.	HRE	Webster	Other Remarks
F10011	90	15.3	
P10000064	90	15.3	
R10007	91	15.6	
R10000015	91	15.6	
R10000024	92	15.9	
R10001	90	15.3	
F10004	91	15.6	
R10002	91	15.6	

The above result was done on testing samples and the mill shall guarantee the same quality for the same batch of products. It is certified that this material conforms in all respects to the requirements of the above standards latest revision.

QC. Xiaotuan Zhang

Checked By: Junxian Luo



68068
68069
68070

68069

Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Cliant
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
CDN-MILTON, ONT L5T 5Z1-CAN

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/From/Usine productrice

Avviso di Spedizione: D-VI08014292
Lieferanzeige/Packing list/B.L.

Ordine nr: 805001970 STOCK
Bestell-/Your order/Commande

Certificato nr: MEST632454/2008/
Prüfung/Test/Essai

Conferma ordine nr: EI08008070
Works/Our Order/Ret nr.

Marchio di Fabbrica:
Zeichen des Lieferwerkes
Trade mark
Sigle de l'usine productrice



Oggetto Prove: Descaled Annealed Hotrolled
Prüfgegenstand/Item Inspected/Finissage

Tipo di Elaborazione: E+AOD
Erschmelzungsart/Melting process/Mode d'elaboration

Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp/Pointon de l'assesseur

Specifiche:
Anforderungen / Requirements / Exigences

VAL CANADA 2 304/304L A
ASME SA182 2007 S30400/03 0
ASME SA479 2007 S30400/03 3
ASTM A262 2002A PRACTICE E
ASTM A320 2007A B8
NACE MR0175* 2003 S30400/03 A 5
(0) SEC.II PT.A 2007 EDITION
(1) SEC.II PT.A 2007 EDITION
(3) SEC.II PT.A 2007 EDITION
(5) * ISO 15156-3

AMS 5639 H S30400
ASME SA193 2007 B8 1
ASTM A182 2007A S30400/03 4
ASTM A276 2006 S30400/03
ASTM A479 2006A S30400/03
QQ-S-763 F 304/304L

AMS 5647 H S30403
ASME SA320 2007 B8 (2)
ASTM A193 2007 B8
ASTM A314 97 S30400/03
MIL-S-862 B/1 304/304L

0Chemical analysis only.
2SEC.II PT.A 2007 EDITION
4Chemical analysis only.

OK 09.05.18

Qualità: T-304L
Werkstoff/Grade/Nuance

Marca: AISI
Markenbezeichnung/Brand/Numéro

Punzonatura: T-304L
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Descrip. du produit	Dimensioni - In Abmessungen Dimension Dimension	Tolleranza Toleranz Allowance Tolerance	Lunghezza - Fi Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losn. Lot nr. Lot nr.
0040	Flat	2,5000 x 0,5000	484-06B	12 / 13	245179		3.104	707600210

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind k. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo antimescolanza: OK
Verwechslungsprüfung: spezialanalytisch durchgeführt
Antimixing testing performed: OK
Contrôle antime mélange fait: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze:
Besichtigung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional checks:satisfactory
Contrôle visuel et dimensionnel: satisfaisant

TEST	Provetta/Probostab Speichen/Spinnstange Longitud. Stabs Brefle Diam. Oxide Wich Diam. Thickness Larg. diam. épais mm	°F	Posiz. Saggio Probenort Lieu de l'éprouvette 1)	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% k.s.i.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Einschnürung Reduction of area Section RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Harte Hardness Dureté HB
Valori richiesti 1 Anforderungen/Required values Valeurs demandées		min max		30	-	75 115	40	50	-	140 223
A	12,5	68	L	47		91	58	67		179

Grain size for ASTM E112

5

1) L=longitudinale/längs, Q=transversale/quers, T=Tangenziale/tangentiel

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata /Heat Schmelze/Coulée	min - max 0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	-	-	0,040	0,030	0,100	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Cc %	P %	S %	N %						
245179	0,020	0,42	1,67	18,10	0,54	0,48	8,22	0,100	0,031	0,029	0,081					

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 0.5 h/water.

Micro and macro etch test: OK

Intergranular corrosion test per ASTM A262 pract. E: ok.

Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury or radio-activity contamination
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1.s.4.3 by TUEV and LLOYD'S

Vicenza, 21/05/08 VCD008 (Mod. MCER)	Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 1
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Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005), 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Clien
VALBRUNA CANADA LTD
8724 HOLTGATE CRESCENT
CDN-MILTON, ONT L5T 1A1

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Usine productrice

Avviso di Spedizione: D-VI07012330
Lieferanzeige/Packing list/B.L.

Ordine nr: 701001750 STOCK
Bestell/Your order/Commande

Certificato nr: MEST484611/2007/
Prüfung/Test/Essai

Conferma ordine nr: EI07000392
Works/Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Unternehmens
Trade mark
Sigle de l'usine productrice

69357

Oggetto Prove: Descaled Annealed Hotrolled
Prüfgegenstand/Item Inspected/Finissage

Tipo di Elaborazione: E+AOD
Erzeugnisart/Melting process/Mode d'elaboration

Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Pointon de l'essayeur



Specifiche:

Anforderungen / Requirements / Exigences

VAL CANADA 2 304/304L A
ASME SA182 2004 S30400/03 0
ASME SA479 2004 S30400/03 3
ASTM A262 2002A PRACTICE E
ASTM A320 2005A B8
NACE MR0175 2003 S30400/03 A 5
(0) SEC.II PT.A 2004 EDITION ADD.2006
(1) SEC.II PT.A 2004 EDITION ADD.2006
(2) SEC.II PT.A 2004 EDITION ADD.2006
(5) * ISO 15156-3

AMS 5639 H S30400
ASME SA193 2004 B8 1
ASTM A182 2006 S30400/03 4
ASTM A276 2006 S30400/03
ASTM A479 2006 S30400/03
QQ-S-763 F 304/304L

AMS 5647 H S30403
ASME SA320 2004 B8 (2)
ASTM A193 2006A B8
ASTM A314 97 S30400/03
MIL-S-862 B/1 304/304L

0Chemical analysis only.
2SEC.II PT.A 2004 EDITION ADD.2006
4Chemical analysis only.

69.05.18

Qualità: T-304L
Werkstoff/Grade/Nuance

Marca: AISI
Markenbezeichnung/Brand/Nuance

Punzonatura: T-304L
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Descript. du produit	Dimensioni - in Abmessungen Dimension Dimension	Tolleranza Tolerance Allowance Tolérance	Lunghezza - Ft Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0100	Flat	2,5000 x 0,7500	484-05A	12 / 13	244634		2.674	629100880

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind i. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été fourni conforme aux exigences

Controllo antimescolanza: OK
Vermischungsprüfung: spectralanalytisch durchgeführt
Antimixing testing performed: OK
Contrôle antime mélange fait: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze:
Besichtigung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional check: satisfactory
Contrôle visuel et dimensionnel: satisfaisant

TEST	Provetta/Probestab Spezimen/Éprouvette Längsm. Spec. Biege Diam. Diche Wölbe Diam. Thickness Läng. diam. epais mm	° F	Posiz. Saggio Probenort Usine Emplacement	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% k.s.i.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Einschnürung Reduction of area Striction RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureté HB
Valori richiesti 1 Anforderungen/Required values Valeurs demandées		min max		30	-	75 115	- 40	- 50	-	140 223
A	12,5	68	L	47	-	90	59	68	-	179

Grain size for ASTM E112

5

1) L=longitudinale/längs, Q=transversale/quer, T=Tangenziale/tangential

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata /Heat Schmelze/Coulée	min - max 0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	-	-	0,040	0,030	0,100	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %					
244634	0,017	0,52	1,76	18,31	0,42	0,48	8,09	0,100	0,030	0,030	0,088					

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1960°F for H/H2O.

Micro and macro etch test: OK

Intergranular corrosion test per ASTM A262 pract. E: ok.

Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury or radio-activity contamination
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s.4.3 by TÜV and LLOYD'S

Vicenza, 20/04/07

VCC0008
(Mod. MCER)

Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L'agent d'usine

M. Rizzotto

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KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

71633

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CUSTOMER PO NUMBER: 080352-RK-2		CUSTOMER PART NUMBER: 557/STK		PRODUCT DESCRIPTION: 0.625 ROD +/- .004 TOL	
KAISER ORDER NUMBER: 9038431	LINE ITEM: 002	SHIP DATE: 05/28/2009	KAISER LOT NUMBER: 40958 004	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 502.000 LB	QUANTITY: 116.000 PCS	B/L NUMBER: 952663	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO: ASA ALLOYS INC DIVISION OF CSM INC 81 STEINWAY BLVD ETOBICOKE, ON M9W 6H6 CANADA			SOLD TO: ASA ALLOYS INC DIVISION OF CSM INC 81 STEINWAY BLVD ETOBICOKE, ON M9W 6H6 CANADA 		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR082790	0001	1	47.2	41.7	15.0	RE 90	N/A	N/A
XTR082790	0001	2	46.7	40.8	16.5	RE 90	N/A	N/A
XTR082790	0001	3	47.1	41.6	16.5	RE 90	N/A	N/A
XTR082790	0001	4	47.1	41.3	16.5	RE 90	N/A	N/A
XTR082790	0001	5	46.2	41.2	16.5	RE 90	N/A	N/A
XTR082790	0001	6	47.6	41.4	16.5	RE 90	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

PER ASTM-B221-06, *NO STENCIL* ASME-SB221 1998 SECT II PER AMS-QQ-A-200/8 UNS#6061
MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511 ELEVATED MINIMUM MECHANICAL
PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA (SHERMAN, TX) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Plant Serial: 00249542

Kaiser Order Number: 9038431